

## **CERTIFICATE OF ANALYSIS**

## 1. Identification

Catalogue Number M344625

**Product Name** 

rac,trans-Milnacipran Hydrochloride

Synonyms

(1R,2R)-rel-2-(Aminomethyl)-N,N-diethyl-1-phenyl-cyclopropanecarboxamide Monohydrochloride; trans-2-(Aminomethyl)-N,N-diethyl-1-phenylcyclopropanecarboxamide Monohydrochloride

**CAS Number** 

Solubility

105310-47-2

Methanol (Slightly), Water (Slightly)

Molecular Formula

Source of Product

C<sub>15</sub>H<sub>23</sub>CIN<sub>2</sub>O

Synthetic

Purity

Molecular Weight

>95%

2. Warnings

282.81

Hygroscopic

3. Analytical Information

Lot Number

6-ATH-171-1

**Structure** 

·HCI

**Shipping Condition** 

This Product Is Stable To Be Shipped At Room

Temperature

**Long Term Storage Conditions** 

-20°C, Hygroscopic

<u>Tests</u>	<u>Specifications</u>	<u>Results</u>
Appearance	White to Pale Grey Solid	White to Pale Grey Solid
NMR	Conforms to Structure	Conforms
Elemental Analysis	Conforms	%C: 59.12, %H: 7.44, %N: 9.03
HPLC Purity	>95%	99.71% (210 nm)
MS	Conforms to Structure	Conforms

## Additional Information

**Product Quality Specialist** 

N/A

Purity is based on the analytical results of the tests performed. NMR and Elemental Analysis (if available) may have an accuracy of ± 2%. Isotopic purity is based on mass distribution observed.

The contents of the specifications are subject to change without advance notice, and the specification values displayed here are the most up to date values.

## 4. Signatures

C of A Approved by Reviewed by Reviewed by **Test Date Retest Date** 7/4/2024 7/2/2028 Sadaf Samadi Jingning Zhou Sadaf Samadi Toni Rantanen

Manager, Quality Assurance

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